



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 1030 Grade 280-520W

Standard Specification for for Carbon Steel Castings for General Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - IS 1030 Carbon Steel Casting for General Application Purpose

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.200 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.350 max.		
Nickel	Ni %	0.400 max.		
Molybdenum	Mo %	0.150 max.		
Copper	Cu %	0.400 max.		
Vanadium	V %	0.050 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 520 min. Yield Strength in Mpa 280 min. Elongation in % 18 min. Reduction of Area in % 25 min. Hardness in BHN - Impact in Joule 22 min. @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA 216 WCB	ASME	USA	Casting
A757 A1Q	ASTM	USA	Casting
J03002	UNS	USA	Casting
1.0619	DIN	Germany	Casting
1.0619	EN	European Union	Casting
A660 WCB	ASTM	USA	Fusion Welding, Bending and Forming
SA 660 WCB	ASME	USA	Centrifugal Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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